

Polycrystalline Diamond (PCD) & Cubic Boron Nitride (CBN) Tipped Inserts

Style EDR/EDL 90° Lead Standard Dov-Loc, No Wiper Facet

EDR100/EDL200	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	EDR100-010-E1/E5 NW	EDL200-010-E1/E5 NW	0.875	0.250	0.010	0.000	0.20" to 0.75"
	EDR100-015-E1/E5 NW	EDL200-015-E1/E5 NW	0.875	0.250	0.015	0.000	0.20" to 0.75"
	EDR100-020-E1/E5 NW	EDL200-020-E1/E5 NW	0.875	0.250	0.020	0.000	0.20" to 0.75"
	EDR100-031-E1/E5 NW	EDL200-031-E1/E5 NW	0.875	0.250	0.031	0.000	0.20" to 0.75"
	EDR100-046-E1/E5 NW	EDL200-046-E1/E5 NW	0.875	0.250	0.046	0.000	0.20" to 0.75"

Style EDR/EDL 90° Lead Standard Dov-Loc, Short Wiper Facet

EDR102/EDL202	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	EDR102-010-E1/E5 W1	EDL202-010-E1/E5 W1	0.875	0.250	0.010	0.020	0.20" to 0.75"
	EDR102-015-E1/E5 W1	EDL202-015-E1/E5 W1	0.875	0.250	0.015	0.020	0.20" to 0.75"
	EDR102-020-E1/E5 W1	EDL202-020-E1/E5 W1	0.875	0.250	0.020	0.020	0.20" to 0.75"
	EDR102-031-E1/E5 W1	EDL202-031-E1/E5 W1	0.875	0.250	0.031	0.020	0.20" to 0.75"
	EDR102-046-E1/E5 W1	EDL202-046-E1/E5 W1	0.875	0.250	0.046	0.020	0.20" to 0.75"
	EDR102-010-E1/E5 W2	EDL202-010-E1/E5 W2	0.875	0.250	0.010	0.030	0.20" to 0.75"
	EDR102-015-E1/E5 W2	EDL202-015-E1/E5 W2	0.875	0.250	0.015	0.030	0.20" to 0.75"
	EDR102-020-E1/E5 W2	EDL202-020-E1/E5 W2	0.875	0.250	0.020	0.030	0.20" to 0.75"
	EDR102-031-E1/E5 W2	EDL202-031-E1/E5 W2	0.875	0.250	0.031	0.030	0.20" to 0.75"
	EDR102-046-E1/E5 W2	EDL202-046-E1/E5 W2	0.875	0.250	0.046	0.030	0.20" to 0.75"

Style EDR/ERL 90° Lead Standard Dov-Loc, Standard Wiper Facet

EDR102/EDL202	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	EDR102-010-E1/E5 W4	EDL202-010-E1/E5 W4	0.875	0.250	0.010	0.060	0.20" to 0.75"
	EDR102-015-E1/E5 W4	EDL202-015-E1/E5 W4	0.875	0.250	0.015	0.060	0.20" to 0.75"
	EDR102-020-E1/E5 W4	EDL202-020-E1/E5 W4	0.875	0.250	0.020	0.060	0.20" to 0.75"
	EDR102-031-E1/E5 W4	EDL202-031-E1/E5 W4	0.875	0.250	0.031	0.060	0.20" to 0.75"
	EDR102-046-E1/E5 W4	EDL202-046-E1/E5 W4	0.875	0.250	0.046	0.060	0.20" to 0.75"