

Polycrystalline Diamond (PCD) & Cubic Boron Nitride (CBN) Tipped Inserts

Style SDR/SRL 90° Standard Lead Dov-Loc, No Wiper Facet

SDR100/SDL200	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR100-010-E1/E5 NW	SDL200-010-E1/E5 NW	0.875	0.375	0.010	0	0.25 to 0.75"
	SDR100-015-E1/E5 NW	SDL200-015-E1/E5 NW	0.875	0.375	0.015	0	0.25 to 0.75"
	SDR100-020-E1/E5 NW	SDL200-020-E1/E5 NW	0.875	0.375	0.020	0	0.25 to 0.75"
	SDR100-031-E1/E5 NW	SDL200-031-E1/E5 NW	0.875	0.375	0.031	0	0.25 to 0.75"
	SDR100-046-E1/E5 NW	SDL200-046-E1/E5 NW	0.875	0.375	0.046	0	0.25 to 0.75"
	SDR100-062-E1/E5 NW	SDL200-062-E1/E5 NW	0.875	0.375	0.062	0	0.25 to 0.75"
	SDR100-093-E1/E5 NW	SDL200-093-E1/E5 NW	0.875	0.375	0.093	0	0.25 to 0.75"

Style SDR/SRL 90° Standard Lead Dov-Loc, Short Wiper Facet

SDR102/SDL202	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR102-010-E1/E5 W2	SDL202-010-E1/E5 W2	0.875	0.375	0.010	0.030	0.25 to 0.75"
	SDR102-015-E1/E5 W2	SDL202-015-E1/E5 W2	0.875	0.375	0.015	0.030	0.25 to 0.75"
	SDR102-020-E1/E5 W2	SDL202-020-E1/E5 W2	0.875	0.375	0.020	0.030	0.25 to 0.75"
	SDR102-031-E1/E5 W2	SDL202-031-E1/E5 W2	0.875	0.375	0.031	0.030	0.25 to 0.75"
	SDR102-046-E1/E5 W2	SDL202-046-E1/E5 W2	0.875	0.375	0.046	0.030	0.25 to 0.75"
	SDR102-062-E1/E5 W2	SDL202-062-E1/E5 W2	0.875	0.375	0.062	0.030	0.25 to 0.75"
	SDR102-093-E1/E5 W2	SDL202-093-E1/E5 W2	0.875	0.375	0.093	0.030	0.25 to 0.75"

Style SDR/SRL 90° Standard Lead Dov-Loc, Standard Wiper Facet

SDR102/SDL202	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR102-010-E1/E5 W4	SDL202-010-E1/E5 W4	0.875	0.375	0.010	0.060	0.25 to 0.75"
	SDR102-015-E1/E5 W4	SDL202-015-E1/E5 W4	0.875	0.375	0.015	0.060	0.25 to 0.75"
	SDR102-020-E1/E5 W4	SDL202-020-E1/E5 W4	0.875	0.375	0.020	0.060	0.25 to 0.75"
	SDR102-031-E1/E5 W4	SDL202-031-E1/E5 W4	0.875	0.375	0.031	0.060	0.25 to 0.75"
	SDR102-046-E1/E5 W4	SDL202-046-E1/E5 W4	0.875	0.375	0.046	0.060	0.25 to 0.75"
	SDR102-062-E1/E5 W4	SDL202-062-E1/E5 W4	0.875	0.375	0.062	0.060	0.25 to 0.75"
	SDR102-093-E1/E5 W4	SDL202-093-E1/E5 W4	0.875	0.375	0.093	0.060	0.25 to 0.75"

Style SDR/SRL 90° Standard Lead Dov-Loc, Long Wiper Facet

SDR102/SDL202	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR102-010-E1/E5 W6	SDL202-010-E1/E5 W6	0.875	0.375	0.010	0.090	0.25 to 0.75"
	SDR102-015-E1/E5 W6	SDL202-015-E1/E5 W6	0.875	0.375	0.015	0.090	0.25 to 0.75"
	SDR102-020-E1/E5 W6	SDL202-020-E1/E5 W6	0.875	0.375	0.020	0.090	0.25 to 0.75"
	SDR102-031-E1/E5 W6	SDL202-031-E1/E5 W6	0.875	0.375	0.031	0.090	0.25 to 0.75"
	SDR102-046-E1/E5 W6	SDL202-046-E1/E5 W6	0.875	0.375	0.046	0.090	0.25 to 0.75"
	SDR102-062-E1/E5 W6	SDL202-062-E1/E5 W6	0.875	0.375	0.062	0.090	0.25 to 0.75"
	SDR102-093-E1/E5 W6	SDL202-093-E1/E5 W6	0.875	0.375	0.093	0.090	0.25 to 0.75"

Polycrystalline Diamond (PCD) & Cubic Boron Nitride (CBN) Tipped Inserts

Style SDR/SRL 45° Lead Dov-Loc, Custom-Made Wiper Facet

SDR104/SDL204	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR104-010-E1/E5	SDL204-010-E1/E5	0.875	0.375	0.010	Custom-Made	0.25 to 0.75"
	SDR104-015-E1/E5	SDL204-015-E1/E5	0.875	0.375	0.015		0.25 to 0.75"
	SDR104-020-E1/E5	SDL204-020-E1/E5	0.875	0.375	0.020		0.25 to 0.75"
	SDR104-031-E1/E5	SDL204-031-E1/E5	0.875	0.375	0.031		0.25 to 0.75"
	SDR104-046-E1/E5	SDL204-046-E1/E5	0.875	0.375	0.046		0.25 to 0.75"
	SDR104-062-E1/E5	SDL204-062-E1/E5	0.875	0.375	0.062		0.25 to 0.75"
	SDR104-093-E1/E5	SDL204-093-E1/E5	0.875	0.375	0.093		0.25 to 0.75"

Style SDR/SRL 75° Lead Dov-Loc, Custom-Made Wiper Facet

SDR107/SDL207	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR107-010-E1/E5	SDL207-010-E1/E5	0.875	0.375	0.010	Custom-Made	0.25 to 0.75"
	SDR107-015-E1/E5	SDL207-015-E1/E5	0.875	0.375	0.015		0.25 to 0.75"
	SDR107-020-E1/E5	SDL207-020-E1/E5	0.875	0.375	0.020		0.25 to 0.75"
	SDR107-031-E1/E5	SDL207-031-E1/E5	0.875	0.375	0.031		0.25 to 0.75"
	SDR107-046-E1/E5	SDL207-046-E1/E5	0.875	0.375	0.046		0.25 to 0.75"
	SDR107-062-E1/E5	SDL207-062-E1/E5	0.875	0.375	0.062		0.25 to 0.75"
	SDR107-093-E1/E5	SDL207-093-E1/E5	0.875	0.375	0.093		0.25 to 0.75"

Style SDR/SRL 90° Lead Extend Standard Dov-Loc, Standard & Long Wiper Facet

SDR111/SDL211	Insert No#		Dimensions				
	Right Cut	Left Cut	L	W	R	Wiper	Cut Length
	SDR111-031-E3/E10 W4	SDL211-031-E3/E10 W4	1.375	0.375	0.031	0.060	0.75" to 1.375"
	SDR111-046-E3/E10 W4	SDL211-046-E3/E10 W4	1.375	0.375	0.046	0.060	0.75" to 1.375"
	SDR111-062-E3/E10 W4	SDL211-062-E3/E10 W4	1.375	0.375	0.062	0.060	0.75" to 1.375"
	SDR111-093-E3/E10 W4	SDL211-093-E3/E10 W4	1.375	0.375	0.093	0.060	0.75" to 1.375"
	SDR111-031-E3/E10 W6	SDL211-031-E3/E10 W6	1.375	0.375	0.031	0.090	0.75" to 1.375"
	SDR111-046-E3/E10 W6	SDL211-046-E3/E10 W6	1.375	0.375	0.046	0.090	0.75" to 1.375"
	SDR111-062-E3/E10 W6	SDL211-062-E3/E10 W6	1.375	0.375	0.062	0.090	0.75" to 1.375"
	SDR111-093-E3/E10 W6	SDL211-093-E3/E10 W6	1.375	0.375	0.093	0.090	0.75" to 1.375"